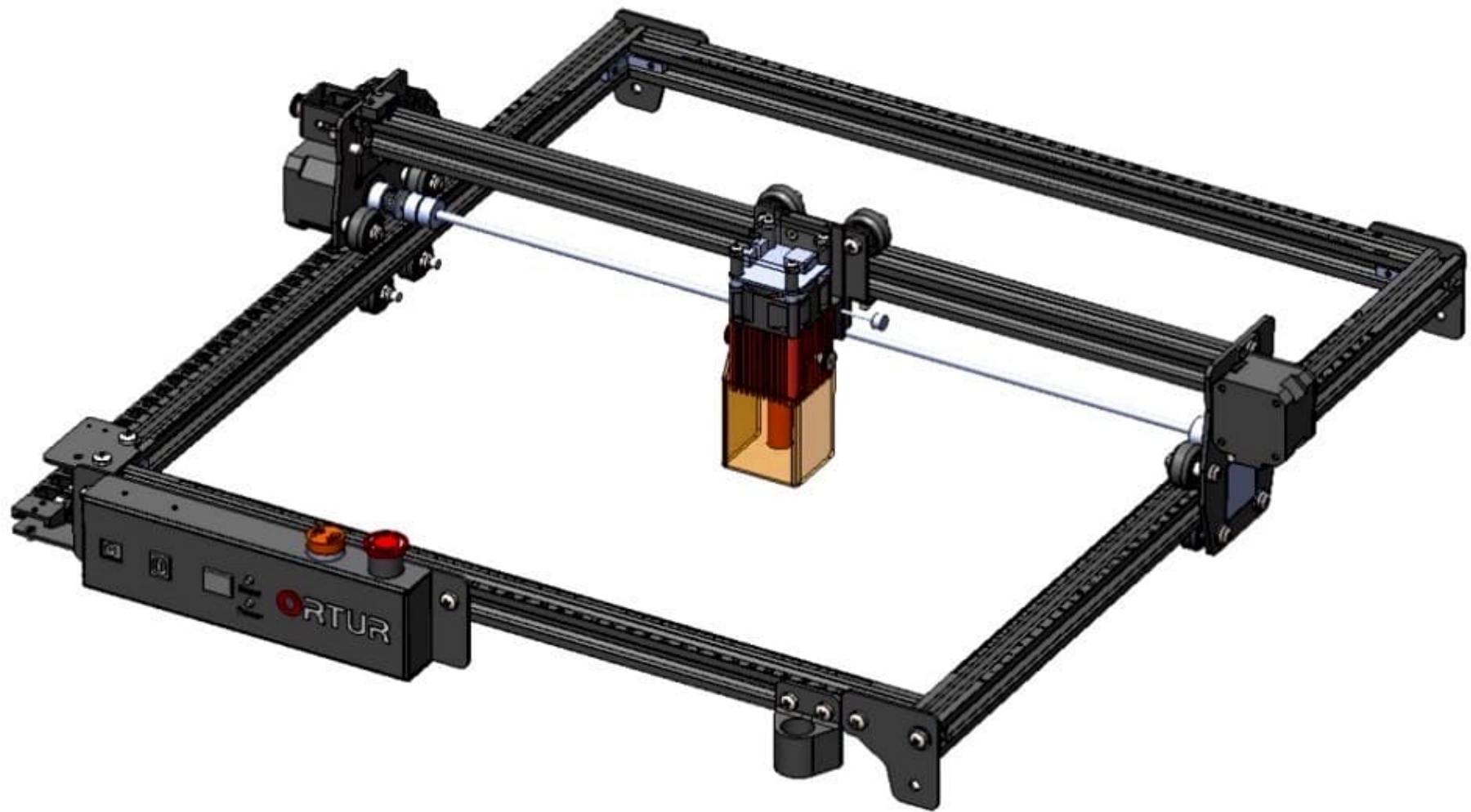
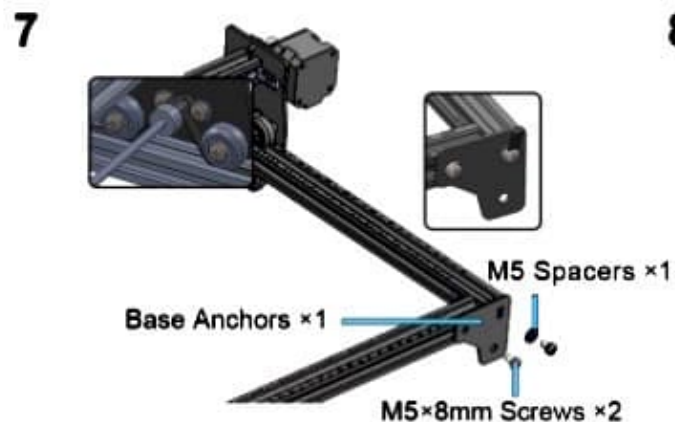
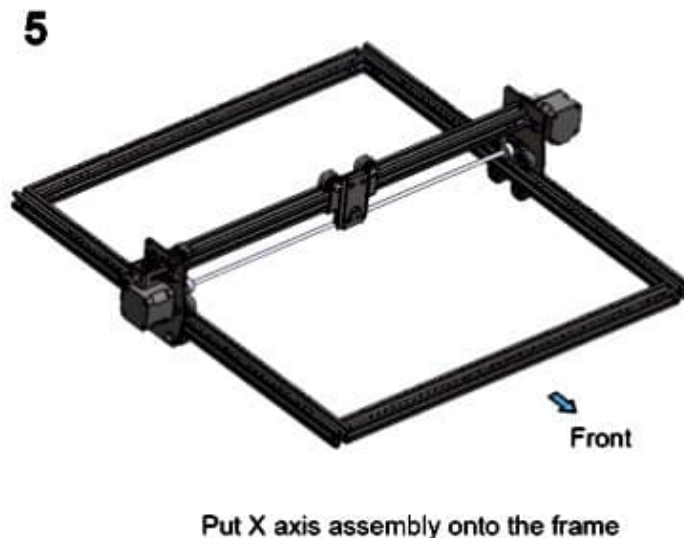
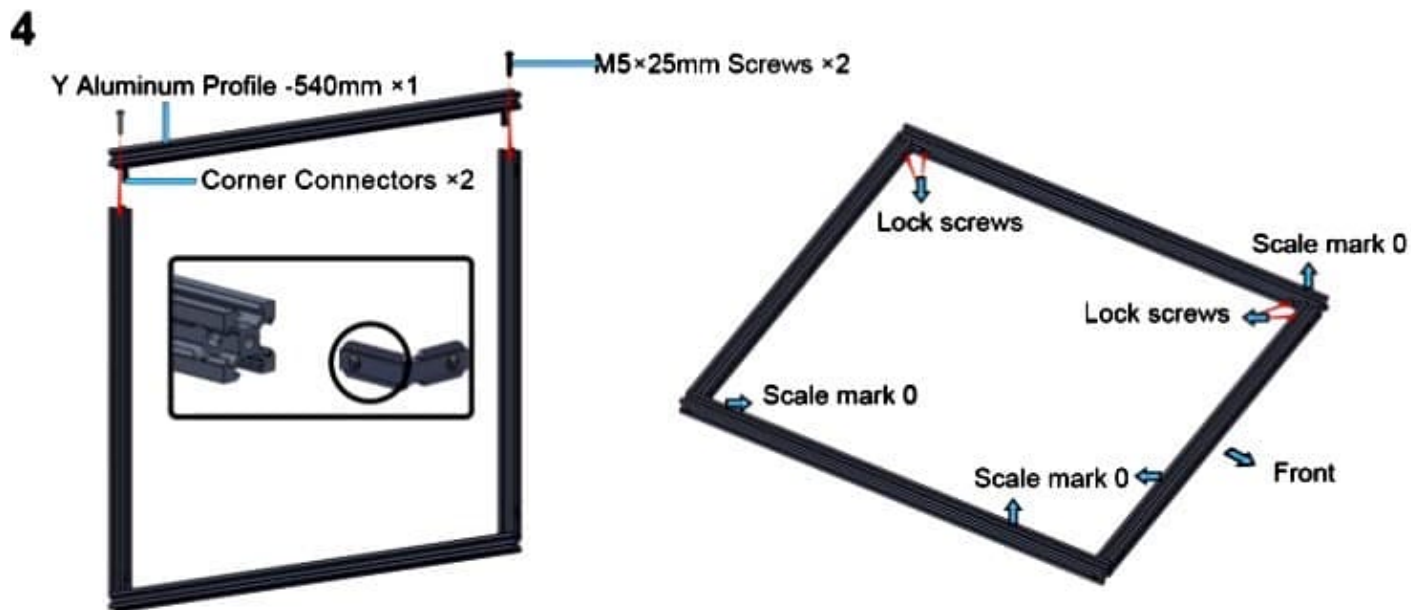
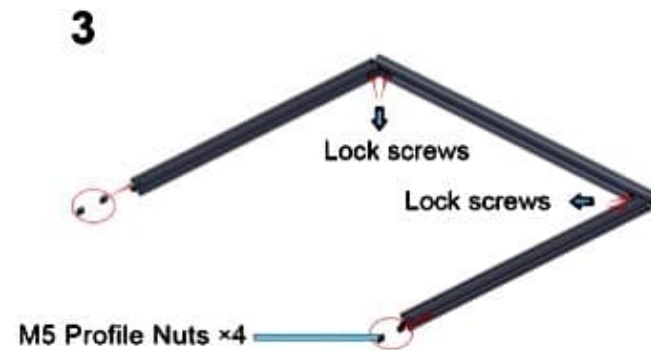
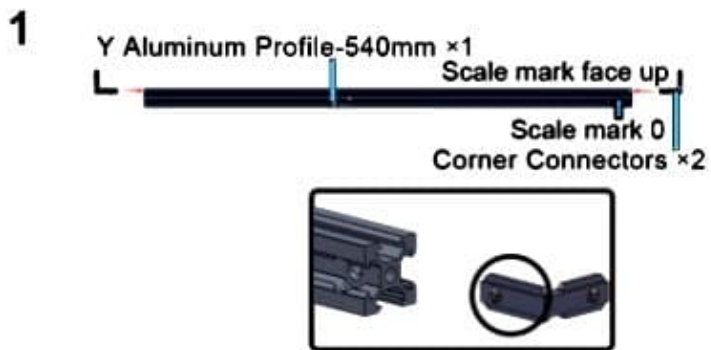


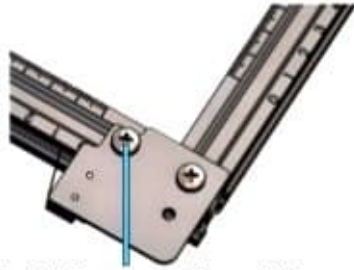
ORTUR



LASER MASTER 2 PRO S2



9 After installation, it is necessary to ensure that the timing belt is tight, the timing pulley and the timing belt are in good contact, and make sure any side could move smoothly



The timing belt passes through here and should be tightened then.

10

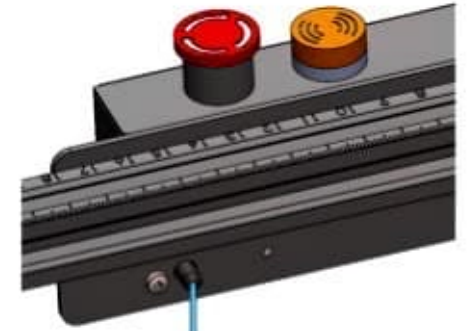
Mainboard Assembly ×1

M5×8mm Screws ×2



11

Do not cover the flame detector.



12

M5 T-nut ×1

Cable Loom Fixing Plate 1 ×1

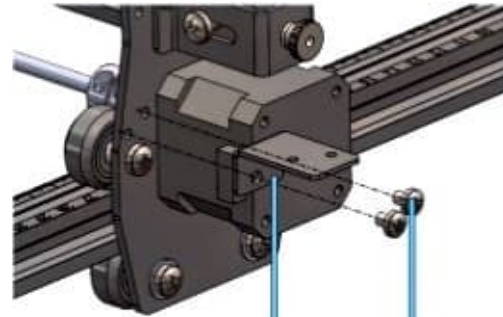
M5 Spacer ×1

M5×8mm Screw ×1



Cable Loom Fixing Plate 2 ×1

M4×6mm Screw ×2



13 First, please plug the Y motor cable into the Y motor, and make sure the cable is long enough for the X axis to move smoothly.

Y-Motor

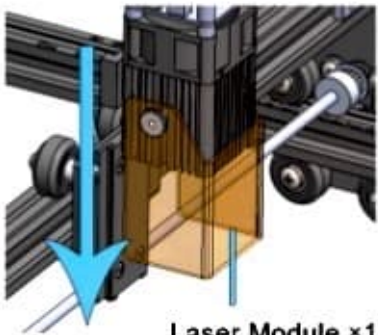
Cable Loom ×1

M4×6mm Screws ×2



14

Laser Module ×1



The wire terminal must be inserted into the end of the port.

15

Red Black

Cable Tie ×1

M5 T-nut ×2

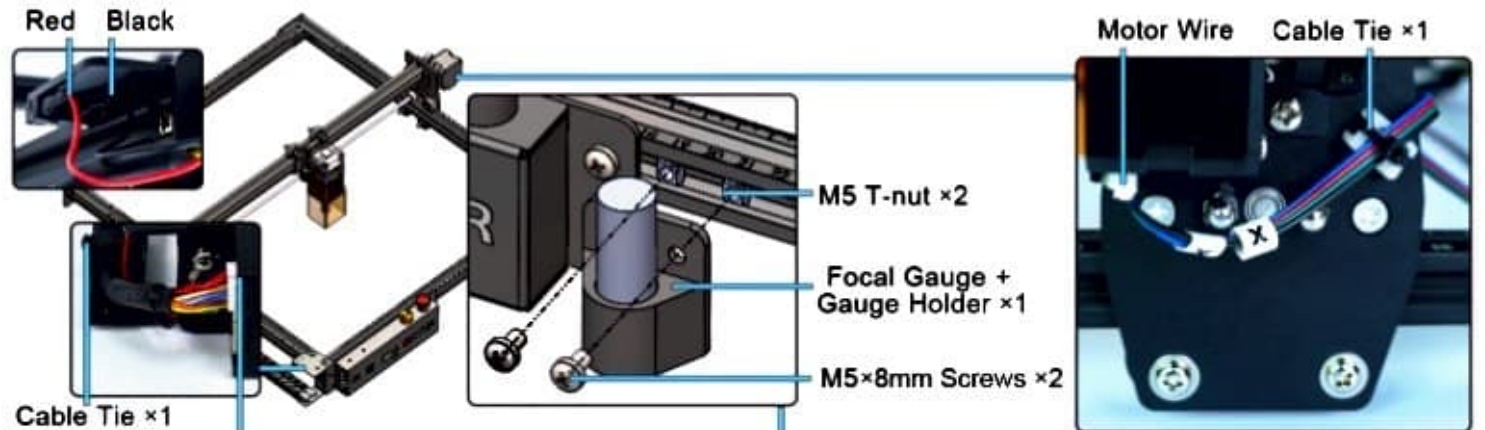
Focal Gauge + Gauge Holder ×1

M5×8mm Screws ×2

Motor Wire

Cable Tie ×1

LU2-4-SF haven't this Focal Gauge & Holder, but a Focal Gauge Board.



16

① M4×6mm Screws ×2

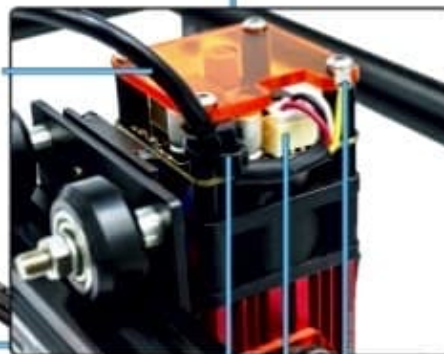
② Cable Tie ×1

Option 1/3

LU2-2 and LU2-4-LF laser module wiring



Laser Wire



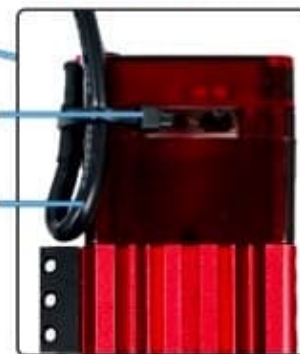
Ground Wire

3Pin

Cable Ties ×2

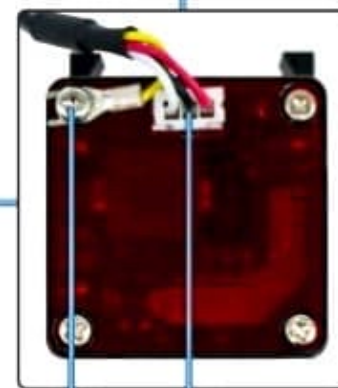
Option 2

LU2-4-SF laser module wiring



Cable Tie ×1

Laser Wire



Ground Wire

3Pin

③

6Pin



X Motor Wire

Laser Wire

4Pin



It is normal to have sparks when inserting the 24V power cord.

④

Laser Wire



Cable Ties ×2

⑤

Red Black



Ground Wire

M5×8mm Screw ×1